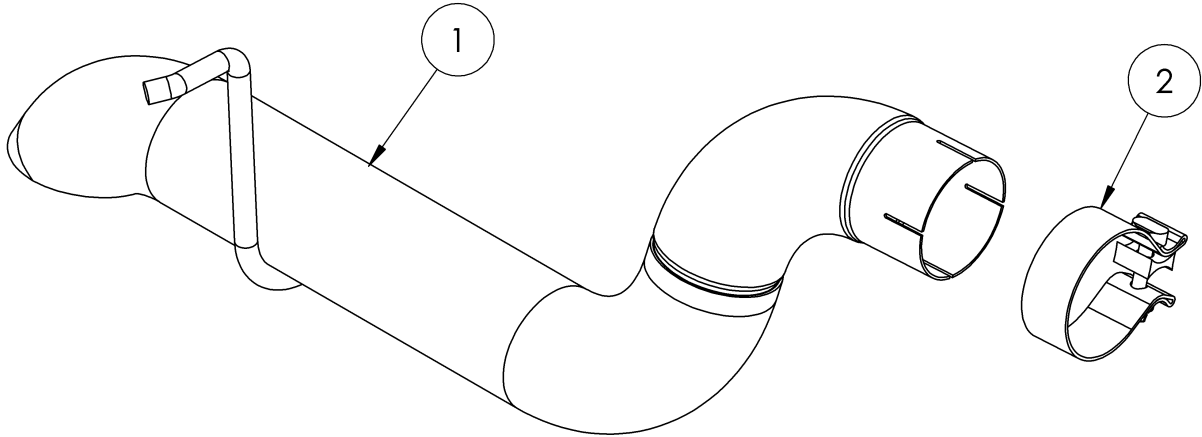


S6501

2020-2023 JEEP WRANGLER JL,
3.0L ECODIESEL,
3" HIGH CLEARANCE, FILTER-BACK, REAR
TURN DOWN

MBRP®



ITEM	DESCRIPTION	QTY.
1	MUFFLER BYPASS	1
2	2.75" CLAMP	1

Refer to this LOT NUMBER when contacting customer service: _____

PLEASE READ BEFORE STARTING INSTALLATION

While MBRP has made every effort to ensure that all components of this system are of superior quality and properly packaged, it is the installer's responsibility to ensure the following before removal of the factory exhaust:

- that ALL components shown above are present.
- that ALL mating components fit together.
- that there are no damaged components.
- that the system you have purchased is appropriate for your vehicle year, model and configuration.
- that the system will not interfere with any modifications previously installed or planned.
- that you have read and understand these instructions.

If you have any questions or are uncertain about any aspect of the installation of this system to your vehicle please contact your dealer before commencing installation.

MBRP



Figure 1

Removal of Stock System

1. Apply a penetrating lubricant liberally to all exhaust fasteners, hangers, and rubber insulators.
2. Start to remove the exhaust by loosening the clamp above the rear axle before the muffler on the passenger side.

Refer to Figure 1.

3. The muffler can be removed by removing the passenger side hanger from the rubber isolator and sliding the exhaust towards the rear of the vehicle.

Refer to Figure 2.

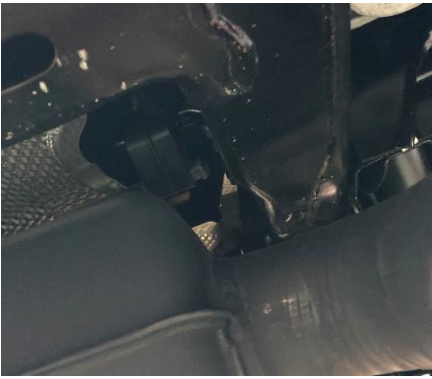


Figure 2

Installation of MBRP Performance Exhaust

1. Slide the 2 3/4" Clamp over the Muffler Bypass and then loosely install it to the over-axle pipe. Install the hanger into the factory rubber isolator on the passenger side.

Refer to Figure 3.

2. Carefully align the system and tip. Align the edge of each band clamp with the edge of the joint it is connecting. Tighten all hardware and clamps, starting at the front and working rearward to secure the system. Check along the full length of the exhaust system to ensure there is adequate clearance for fuel lines, vent lines, brake lines, frame, bodywork, suspension, and any wiring, etc. If there is any interference detected, relocate, or adjust to provide adequate clearance. Ensure all clamp connections are secure and components are unable to rotate or slide. Band clamps require approximately 45 lb-ft (60 N-m) of torque. Verify clearances, system security and band clamp torque after 30-60 miles (50-100 km) of driving.



Figure 3

Congratulations! You are ready to begin experiencing the improved performance and driving pleasure of your **MBRP** performance exhaust system. We know you will enjoy your purchase.