

## 16+ TACOMA APEXG3N REAR BUMPER INSTRUCTIONS

	<p><b>NOTICE</b></p> <p>Read instructions completely before installing this product. Refer back to the instructions frequently during installation.</p>		<p><b>CAUTION</b></p> <p>Flying Object Hazard. Fluid Splash Hazard.</p> <p>Wear safety glasses at all times when working on vehicle.</p>
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	<p><b>WARNING:</b> Cancer and Reproductive Harm - <a href="http://www.P65Warnings.ca.gov">www.P65Warnings.ca.gov</a></p>
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**1.** Remove all electrical connections from the bumper.



**2.** Loosen and remove the 5 mounting bolts on each side of the bumper. It is OK to remove all of the bolts as there are hangers that hold the bumper on for installation and removal.



**3.** Near the top of the bumper mounting brackets are factory hangers that will hang on the pins in the frame. To remove the bumper, the bumper will need to be pushed straight up approximately 3/4" before it can be slid back.

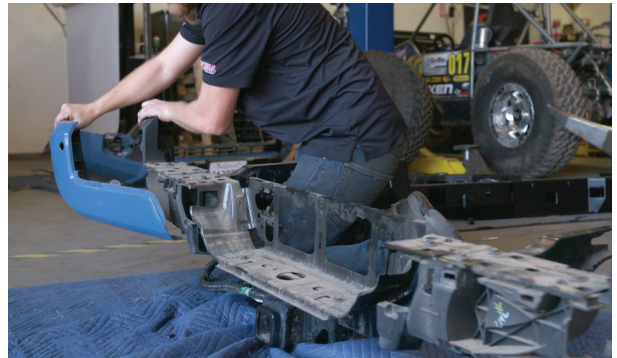


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4. It may be necessary to use a pry bar to slide the bumper back.



5. Disassemble factory bumper to remove wire harness, backup sensors (if applicable) and reverse light.



6. Insert backup sensors (if applicable)



7. Insert reverse light.



**8.** Install LED lights with supplied hardware



**9.** Install tow plug, use a screwdriver to pull tab out until it snaps. Pull tab up from center



**10.** Route wiring to outermost sensor as shown.



**11 .** With one other person lift the bumper onto the truck.



**12 .** Install and tighten mounting bolts. Be sure to align bumper with the body at this point.



**13.** The electrical connectors can now be reconnected. You can wire the flush mount LED into the reverse lights or they can be wired separately on their own switch.