



Motor/Transmission Mounts for Polaris RZR XP1K SKU#360-90409

Introduction

- Designed to be more durable and lightweight than stock motor mounts.
- Mounts and crush sleeves are made of billet aluminum 6061.
- Utilizes polyurethane bushings.
- Installation requires a qualified mechanic.
- Read instructions carefully and study the pictures before attempting installation.
- Check the parts and hardware packages against the parts list to assure that your kit is complete.
- Always wear safety glasses when using power tools.
- This instruction set available in color on www.cognitomotorsports.com

Requirements

Parts List

ITEM NO.	PartNo	DESCRIPTION	QTY.
1	6187	Billet Motor Mount	3
2	HP-9203	Hardware Pack For XP1K Motor Mounts	1

NOTE: Each motor mount should come preassembled with two polyurethane bushings (PartNo: 6192) and aluminum crush sleeves (Part No: 6188).

HP-9203 Contents

ITEM NO.	DESCRIPTION	QTY.
1	M8 x 1.25 x 55 mm Lg. Hex Bolt	7
2	M8 x 1.25 Flanged Hex Nut	7

Installation

1. Make sure the motor of your vehicle is properly supported so that removal of the mounts does not cause the motor to fall. The most common methods for supporting the motor are strapping it to the frame or removing the skid plate under the motor and supporting the motor from underneath with a jack and piece of wood.
2. With the motor properly supported, remove OEM motor mounts from the engine mount tube. Save the OEM 10 mm bolt, that bolt will be reused.
3. Verify that the Cognito mounts are assembled correctly. Each side should have a polyurethane bushing and crush sleeve. Install the Cognito mounts. Make sure that the mounts are seated properly and the alignment pins on the motor mount are sitting within the holes of the frame. Tighten the 8 mm bolts provided with the kit to 18 ft. lbs. (24 Nm). Afterwards tighten the 10 mm bolts to 30 ft. lbs. (40 Nm).
4. You will have to remove the two metal brackets that connect the transmission mount to the transmission first in order to get the transmission mount out. Remove the OEM transmission mount and replace; the kit will include new 8 mm bolts here as well. Again, verify that the mount is seated properly and the alignment pins are seating within the holes of the frame. Torque the transmission mount bolts to the same torque specs as the motor mount bolts in step 3.
5. It should now be safe to release whatever you used to support your vehicle in step one, reattach the engine skid plate if you removed it in step 1.

Cognito Motorsports

Limited Lifetime Warranty

Cognito Motorsports warrants, to the original retail purchaser, that its suspension products are free from defects in workmanship and material for as long as the purchaser owns the vehicle on which the product was originally installed. Cognito Motorsports does not warrant the product for finish, alterations, modifications, and/or original installation contrary to specifications of Cognito Motorsports. Cognito Motorsports suspension products are not designed nor intended to be installed on vehicles used in race applications or for racing purposes or for similar activities involving abnormal abuse other than the vehicle was originally designed to handle or endure. (A "RACE" is defined as any contest between two or more vehicles, and/or contest of one or more vehicle against the clock, whether or not such contest is for a prize.)

This warranty is for a one-time replacement of each Cognito Motorsports product and does not cover any part that Cognito Motorsports has previously replaced under this warranty. This warranty does not include coverage for police or taxi vehicles, race vehicles, or vehicles used for government or commercial purposes. Also excluded from this warrant are sales outside of the United States of America. Alterations to the finish of the parts including but not limited to painting, powder coating, plating, and/or welding will void all warranties. Cognito Motorsports obligation under this warranty is limited to the repair or replacement, at Cognito Motorsports option of the defective product. Any and all costs of removal, installation or re-installation, freight charges, incidental or consequential damages are expressly excluded from this warranty.

This warranty excludes the following items: bushings, bumpstops, tie-rod ends, limiting straps, and heim joints. These parts are subject to wear and are not considered defective when worn. They are warranted for 60 days of purchase for defects in workmanship. Cognito Motorsports suspension components must be installed as a complete system. Any substitutions or exemptions of required components will immediately void the warranty. Some finish damage may happen to parts during shipping and is not covered under warranty. This warranty shall not apply to any product that had been subject to accident, negligence, alteration, abuse, or misuse. Cognito Motorsports does not warrant products not manufactured by Cognito Motorsports. Cognito Motorsports reserves the right to supersede, discontinue, or change the design, finish, part number and/or application of parts when deemed necessary by Cognito Motorsports without written notice, and in the sole and absolute discretion of Cognito Motorsports.

Warranty Claims

All warranty claims must be submitted through the original company of purchase. All claims must be shipped back to the original company of purchase with an approved RMA number listed as a reference on the shipping label and clearly printed on two opposing sides of the package(s); product in question must be inspected by Cognito Motorsports before replacement parts are shipped out.

Return Policy

Cognito Motorsports has a no refund return policy. Under special circumstances, returns might be accepted with prior written approval. All returned product will be shipped freight prepaid. Product returned is subject to a 25% restocking fee. No returns will be accepted after 30 days upon receipt of product.

Product Consumer Safety and Warning

The installation of this kit will modify the suspension of your vehicle and may cause it to handle significantly different than a factory equipped vehicle. Installing larger tires with modified suspension and increased ground clearance will significantly alter the handling characteristics of the vehicle, and may result in increased braking distances as well as changes in vehicle maneuverability and handling compared to the factory equipped vehicle. As with any vehicle, extreme caution and care must be used to prevent loss of control or roll-over during sharp turns or abrupt maneuvers. Always wear seat belts and drive safely, recognizing the reduced speeds and specialized driving techniques is required.

This suspension system will not strengthen nor reinforce the stock frame of the vehicle, nor will it increase rollover protection. It is necessary to periodically inspect all suspension and drive train components for tightness of fit or any damage. Installation of these parts will modify the height of the vehicle and will raise the center of gravity. Altered height modifications and off-road operation may increase your vehicle's susceptibility to roll over conditions and may cause serious injury or death. Many states regulate the height modification to each vehicle. Check the laws in your state for exact specifications. Height modifications may affect the reaction, ride, handling, and wear factor of your vehicle's components.

Failure to drive this vehicle safely may result in injury or death! Do not drive this vehicle unless you are familiar with its unique handling characteristics and are confident of your ability to maintain control under all driving conditions. Some modifications and combinations of modifications are not recommended, unsafe, and may not be permitted in your state. Consult your vehicle owner's manual, the instructions accompanying this product, and your state laws before undertaking these modifications. The owner of the modified vehicle and the qualified mechanic required to install this product are responsible for the legality and safety of the vehicle being modified.