

# 2007-2017 JEEP JK 2 DOOR

## ROCK RAIL INSTALLATION INSTRUCTIONS



## SAFETY

**Know safety, no injury. Know injury, no safety. ~Author Unknown**

If there are any questions, call 1-855-HHTOUGH

- **READ ALL SAFETY INSTRUCTIONS BEFORE INSTALLATION**

- FOLLOW ALL INSTRUCTIONS FOR PROPER ASSEMBLY
- WEAR APPROPRIATE EYE PROTECTION
- EXERCISE CARE WHEN LIFTING COMPONENTS
- USE APPROPRIATE TORQUE FOR BOLTS
- BLUE THREAD LOCKING COMPOUND IS RECOMMENDED ON ALL BOLTS

- SUGGESTED TORQUE VALUES FOR STEEL GRADE SAE 5 BOLTS

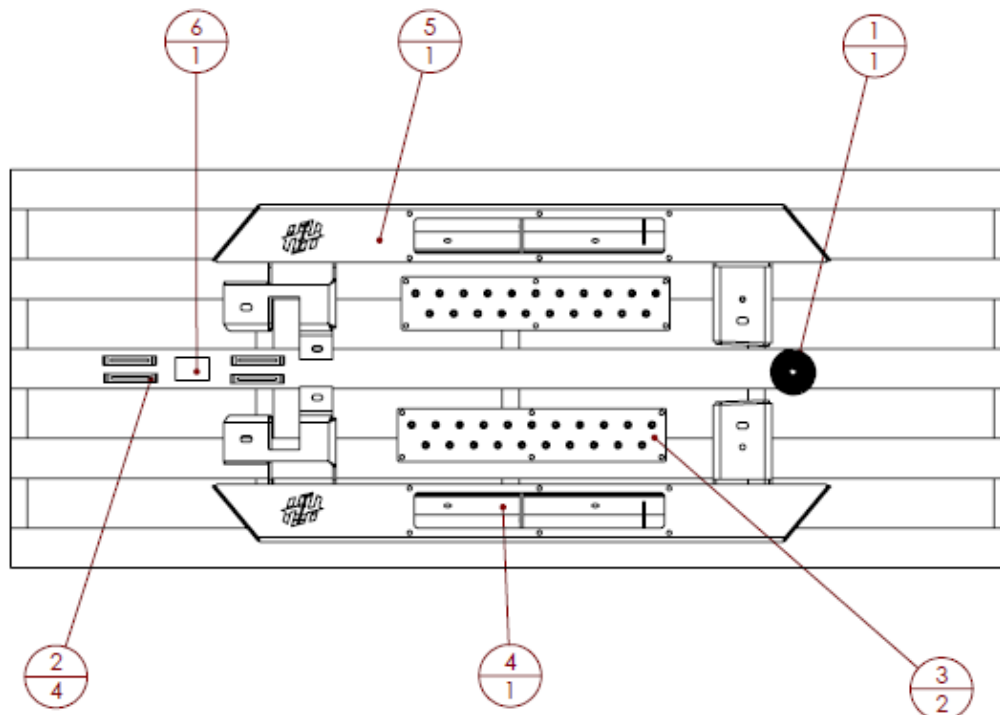
BOLT DIAMETER (INCH)	TREADS PER INCH	TORQUE (POUND-FEET)
1/4	20	7
5/16	18	14
3/8	16	25
7/16	14	40
1/2	13	60
9/16	12	88
5/8	11	120
3/4	10	200
7/8	9	302
1	8	466



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## I. PARTS LIST

ITEM NO.	QTY.	PART NUMBER	DESCRIPTION
1	1	601-56-3744	3048MM LENGTH FOAM ROLL
2	4	601-56-3897	ROCK LIGHT MOUNT 2
3	2	601-56-3942	FRONT STEP PLATE
4	1	60P-56-0649	LEFT ROCK RAIL 2 DOOR
5	1	60P-56-0650	RIGHT ROCK RAIL 2 DOOR
6	1	60K-56-0120	HARDWARE KIT #120





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## II. TOOL LIST

1. A good friend
2. Basic tool kit
3. 18mm socket
4.  $\frac{3}{4}$  in wrench
5.  $\frac{3}{4}$  in socket
6. Torx 40
7. 13mm wrench
8.  $\frac{7}{16}$  socket
9.  $\frac{7}{16}$  wrench
10. 15mm socket

## III. VEHICLE PREPARATION

1. Remove any already installed rock rails or running boards
2. Using the 18mm socket remove the 2 body bolts on the left side. Also remove the bolt on the bottom of the frame right behind the front mount.





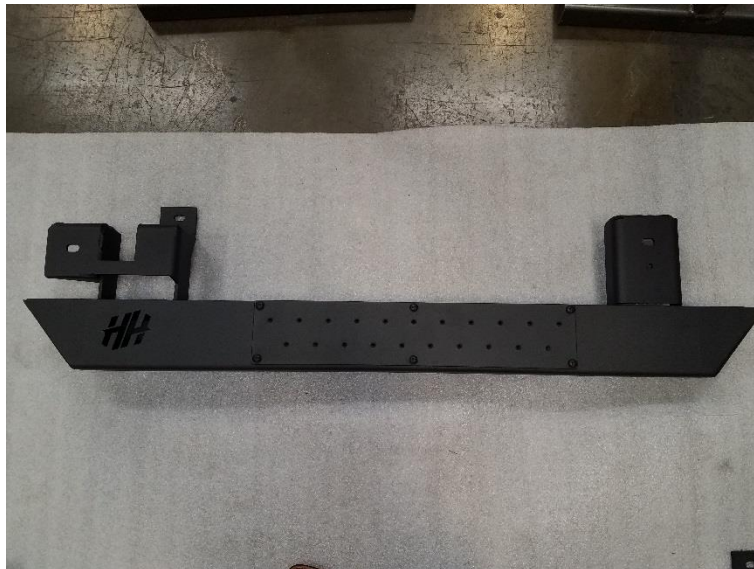
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## IV. PREPPING THE ROCK RAIL FOR INSTALL

1. Install the provided foam as shown.



2. Using the 8mm bolts, washers and nuts from hardware kit #111 install the step plates as shown. You will use the Torx 40 and the 13mm wrench for this step. Make sure the step perforations are sticking up for grip.



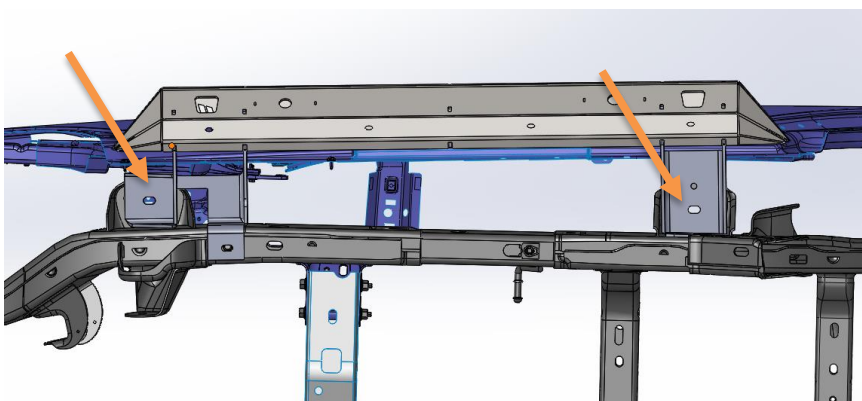


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3. Using the 1/4 in bolts, washers, and nuts from hardware kit #111 install the 2 (rock light mount 2)'s. You will use the 7/16" wrench and 7/16" socket. If you have rock lights install them on rock light mount 2.



4. Bolt the rock rail to the jeep with the 2 body mount bolts you removed earlier as shown using the 18mm socket.

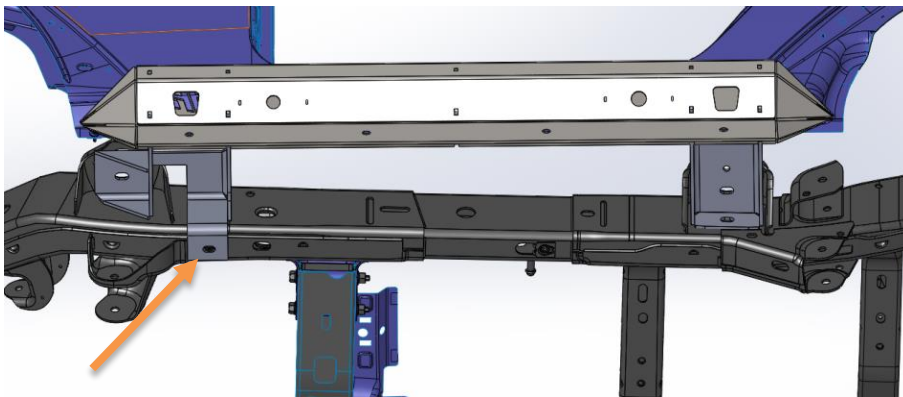




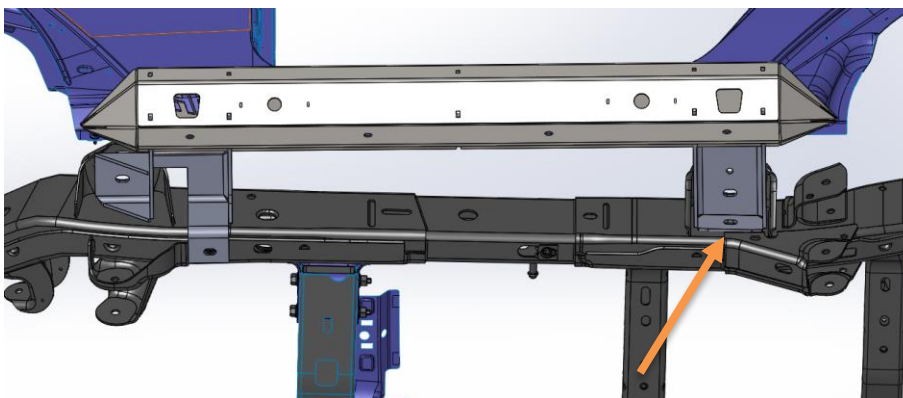


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5. Re-install the OE bolt at the shown location. Using the 15mm socket.

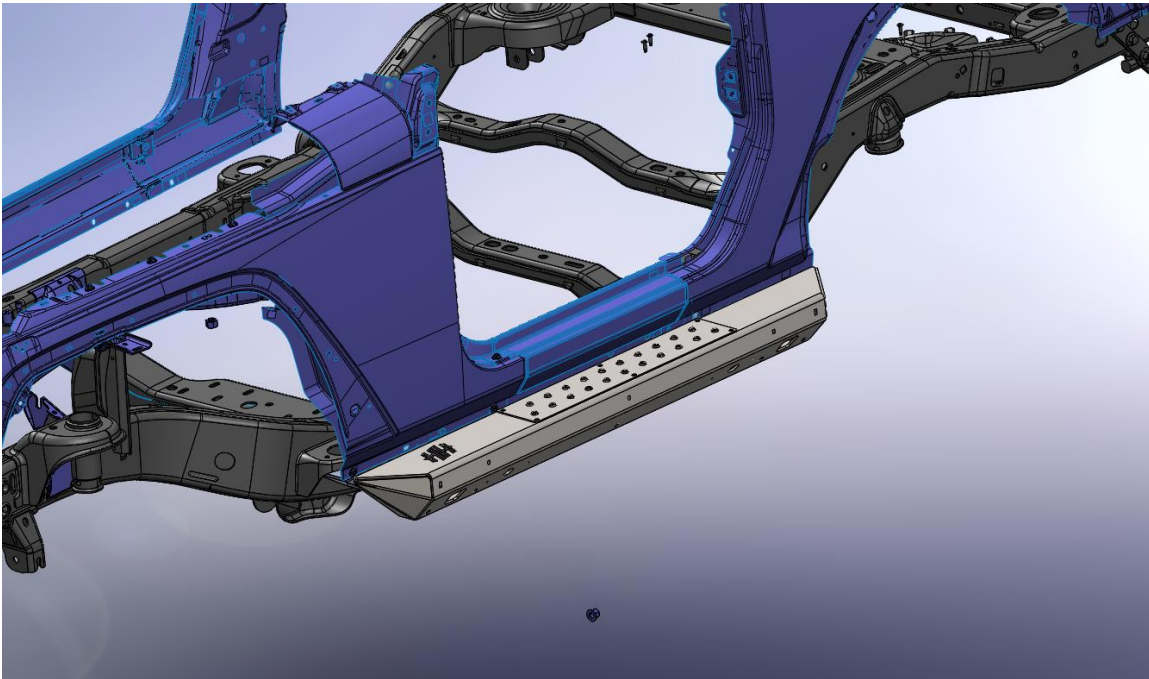


6. Install the provided 3.5in .5in bolt, nut, and washers from hardware kit #111 in the shown location. You will use the  $\frac{3}{4}$ " socket and  $\frac{3}{4}$ " wrench. Bolt will go all the way through the frame.





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**CONGRATULATIONS!! YOUR  
HAMMERHEAD JK ROCK RAILS ARE  
FULLY INSTALLED**