

# 2007-2017 JEEP JK 4 DOOR

## HAMMERHEAD BOTTOM TRIM INSTALLATION INSTRUCTIONS



## SAFETY

**Know safety, no injury. Know injury, no safety. ~Author Unknown**

If there are any questions, call 1-855-HHTOUGH

- **READ ALL SAFETY INSTRUCTIONS BEFORE INSTALLATION**
  - FOLLOW ALL INSTRUCTIONS FOR PROPER ASSEMBLY
  - WEAR APPROPRIATE EYE PROTECTION
  - EXERCISE CARE WHEN LIFTING COMPONENTS
  - USE APPROPRIATE TORQUE FOR BOLTS

### SUGGESTED TORQUE VALUES FOR STEEL GRADE SAE 5 BOLTS

BOLT DIAMETER (INCH)	TREADS PER INCH	TORQUE (POUND-FEET)
1/4	20	7
5/16	18	14
3/8	16	25
7/16	14	40
1/2	13	60
9/16	12	88
5/8	11	120
3/4	10	200
7/8	9	302
1	8	466



2007-2017 Jeep JK

**I. PARTS LIST**

<u>QUANTITY</u>	<u>PART NUMBER</u>	<u>DESCRIPTION</u>	<u>CHECKOFF</u>
2	601-56-3738	LEFT FLARE	
2	601-56-3739	RIGHT FLARE	
1	60K-56-0101	HARDWARE KIT #101	

**II. HARDWARE KIT #82**

<u>QUANTITY</u>	<u>PART NUMBER</u>	<u>DESCRIPTION</u>	<u>CHECKOFF</u>
8	319-12-0017	8MM PAN HEAD BOLT	
8	317-03-0117	8MM NYLOCK NUT	
8	320-03-0302	8MM WASHER	
4	319-12-0018	6MM PAN HEAD BOLT	
4	320-03-0370	6MM BLACK WASHER	

**III. TOOL LIST**

1. Basic tool set
2. Torx 40 socket
3. Torx 30 socket
4. 10mm socket
5. 13mm wrench

**IV. INSTALATION OF HAMMERHEAD BOTTOM TRIM**

1. Use the provided foam to line the back of the trim in order to protect the paint on your jeep.
2. On the bottom of the front fender along the OE bottom edge of the jeep there are 2 10mm bolts. Remove these bolts.

3. Place the trim pieces on the jeep as shown. The longer piece goes towards the rear and the shorter piece goes towards the front. The 2 pieces will meet in the middle.
4. Using the Torx 40 socket and the 13mm wrench install the rear piece. There will be 3 holes in the bottom lip of the jeep as indicated by the arrows below. Use three 8mm bolts, three 8mm washers and three 8mm nylock nuts.



5. Using the Torx 40 socket and the 13mm wrench install the rear bolt on the front piece. Use one 8mm bolt, one 8mm washer, and one 8mm nylock nut. Then using the Torx 30 socket install the 2 front replacement. Use two 6mm bolts and two 6mm black washers.
6. Repeat the process on the other side



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Congratulations! Your Hammerhead Bottom Trim installation is now complete.

Thank you for your purchase.