

2007-2017 JEEP JK

HAMMERHEAD FRONT ARMOR FLARES INSTALLATION INSTRUCTIONS



SAFETY

Know safety, no injury. Know injury, no safety. ~Author Unknown

If there are any questions, call 1-855-HHTOUGH

- **READ ALL SAFETY INSTRUCTIONS BEFORE INSTALLATION**
 - FOLLOW ALL INSTRUCTIONS FOR PROPER ASSEMBLY
 - WEAR APPROPRIATE EYE PROTECTION
 - EXERCISE CARE WHEN LIFTING COMPONENTS
 - USE APPROPRIATE TORQUE FOR BOLTS

SUGGESTED TORQUE VALUES FOR STEEL GRADE SAE 5 BOLTS

BOLT DIAMETER (INCH)	TREADS PER INCH	TORQUE (POUND-FEET)
1/4	20	7
5/16	18	14
3/8	16	25
7/16	14	40
1/2	13	60
9/16	12	88
5/8	11	120
3/4	10	200
7/8	9	302
1	8	466



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I. PARTS LIST

<u>QUANTITY</u>	<u>PART NUMBER</u>	<u>DESCRIPTION</u>	<u>CHECKOFF</u>
1	60P-56-0597	LEFT FLARE	
1	60P-56-0598	RIGHT FLARE	
1	60K-56-0082	HARDWARE KIT #82	

II. HARDWARE KIT #82

<u>QUANTITY</u>	<u>PART NUMBER</u>	<u>DESCRIPTION</u>	<u>CHECKOFF</u>
12	319-12-0017	TORX 40 8MM BOLT	
12	314-03-0117	8MM NUT	
12	320-04-0072	LOCK WASHER	
12	320-03-0302	STEEL WASHER	
12	320-10-0011	NYLON WASHER	

III. TOOL LIST

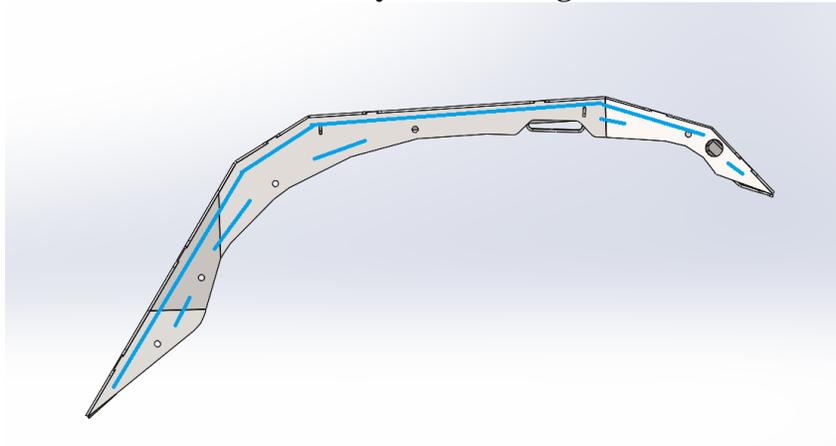
1. Basic tool set
2. Torx 40 socket
3. 13mm wrench

IV.

V.

INSTALLATION OF FRONT ARMOR FENDER FLARE

1. Use the provided foam to line the back of the flare as shown. Keep foam about 1/2 in away from the edge of the flare



2. Place flare on the fender. The OE fender brace goes through the opening on the inside of the flare.

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3. Using the Torx 40 and the 13mm wrench, bolt on the flare in the 6 bolt locations with bolt (319-12-0017), washer (320-03-0302), lock washer (320-03-0302), nut (314-03-0117) and nylon washer (320-10-0011). Nylon washer should be used on the outside of the flare.



4. Repeat the process on the other side



Congratulations! Your Hammerhead Armor Flares installation is now complete.

Thank you for your purchase.