

2007-2017 JEEP JK

HAMMERHEAD REAR ARMOR FLARES INSTALLATION INSTRUCTIONS



SAFETY

Know safety, no injury. Know injury, no safety. ~Author Unknown

If there are any questions, call 1-855-HHTOUGH

- **READ ALL SAFETY INSTRUCTIONS BEFORE INSTALLATION**
 - FOLLOW ALL INSTRUCTIONS FOR PROPER ASSEMBLY
 - WEAR APPROPRIATE EYE PROTECTION
 - EXERCISE CARE WHEN LIFTING COMPONENTS
 - USE APPROPRIATE TORQUE FOR BOLTS

SUGGESTED TORQUE VALUES FOR STEEL GRADE SAE 5 BOLTS

BOLT DIAMETER (INCH)	TREADS PER INCH	TORQUE (POUND-FEET)
1/4	20	7
5/16	18	14
3/8	16	25
7/16	14	40
1/2	13	60
9/16	12	88
5/8	11	120
3/4	10	200
7/8	9	302
1	8	466



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I. PARTS LIST

<u>QUANTITY</u>	<u>PART NUMBER</u>	<u>DESCRIPTION</u>	<u>CHECKOFF</u>
1	60P-56-0513	LEFT REAR FLARE	
1	60P-56-0514	RIGHT REAR FLARE	

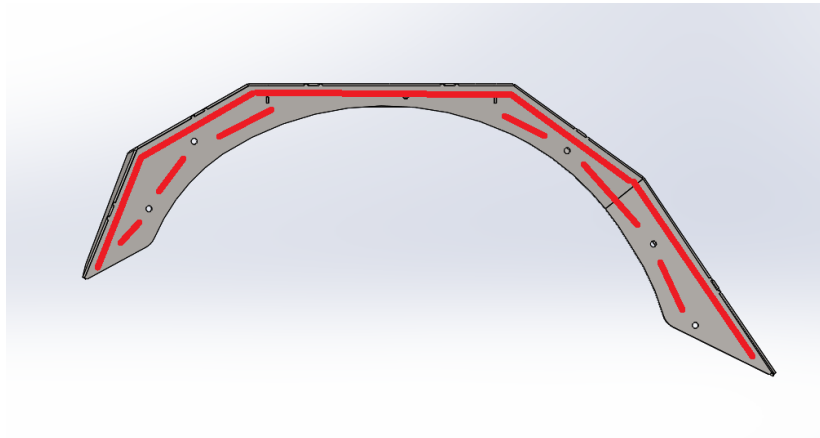
II. TOOL LIST

1. Basic tool set
2. Torx 40 socket
3. 13mm wrench

III.

IV. INSTALATION OF FRONT ARMOR FENDER FLARE

1. Use the provided foam to line the back of the flare as shown. Keep foam about $\frac{1}{2}$ in away from the edge of the flare



2. Using the Torx 40 and the 13mm wrench, bolt on the flare in the 6 bolt locations shown below with the hardware that is already on the Hammerhead Armor Rear Fender.



3. Repeat the process on the other side



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Congratulations! Your Hammerhead Armor Flares installation is now complete.

Thank you for your purchase.