

# 1999-20XX Ford F250-550 CREW CAB CAB LENGTH RUNNING BOARD INSTALLATION INSTRUCTIONS



## SAFETY

**Know safety, no injury. Know injury, no safety. ~Author Unknown**

If there are any questions, call 1-855-HHTOUGH

- **READ ALL SAFETY INSTRUCTIONS BEFORE INSTALLATION**
  - FOLLOW ALL INSTRUCTIONS FOR PROPER ASSEMBLY
  - WEAR APPROPRIATE EYE PROTECTION
  - EXERCISE CARE WHEN LIFTING COMPONENTS
  - USE APPROPRIATE TORQUE FOR BOLTS
  - BLUE THREAD LOCKING COMPOUND IS RECOMMENDED ON ALL BOLTS
  - SUGGESTED TORQUE VALUES FOR STEEL GRADE SAE 5 BOLTS

BOLT DIAMETER (INCH)	TREADS PER INCH	TORQUE (POUND-FEET)
1/4	20	7
5/16	18	14
3/8	16	25
7/16	14	40
1/2	13	60
9/16	12	88
5/8	11	120
3/4	10	200
7/8	9	302
1	8	466



## 2000-2005 FORD EXCURSION

### I. PARTS LIST

<u>QUANTITY</u>	<u>PART NUMBER</u>	<u>DESCRIPTION</u>
1	60P-56-0348	RIGHT RUNNING BOARD
1	60P-56-0349	LEFT RUNNING BOARD
1	60K-56-0023	HARDWARE KIT #23

### II. TOOL LIST

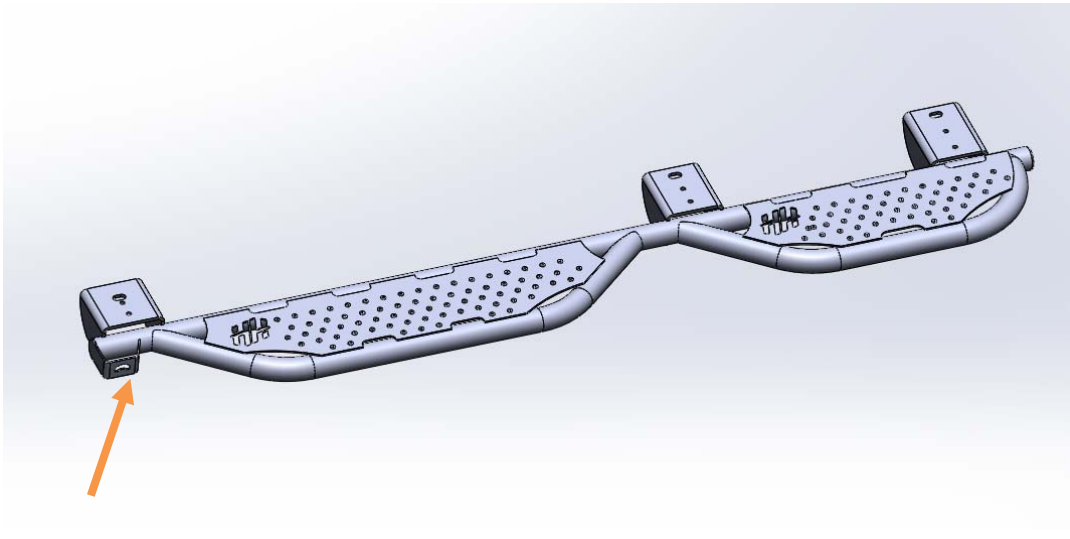
1. A good friend
2. Basic tool kit
3. ½" socket

### III. VEHICLE PREPARATION

1. In this step you will use hardware from kit #23. Install three spring nuts in cab at each running board mount location. (front mount, middle mount where doors meet, rear mount)

### IV. RUNNING BOARD INSTALLATION

1. Identify the left running board. It will have a bottle opener (arrow) on the left side.



(Picture is for reference only; your running boards may differ.)

2. Have a good friend help you hold the running board up to the mounts.
3. In this step you will use hardware from kit #23. Using nine 5/16"-18x1.5" bolts, nine 5/16" lock washers and nine 5/16" flat washers, install running boards on vehicle. Tighten with ½" socket. Installation is now complete. Follow the same procedure for the right side of the vehicle.

## CONGRATULATIONS!!