

2007-20XX TOYOTA TUNDRA CREW MAX BED ACCESS, 5.0' BED

RUNNING BOARD INSTALLATION INSTRUCTIONS



SAFETY

Know safety, no injury. Know injury, no safety. ~Author Unknown

If there are any questions, call 1-855-HHTOUGH

- **READ ALL SAFETY INSTRUCTIONS BEFORE INSTALLATION**
 - FOLLOW ALL INSTRUCTIONS FOR PROPER ASSEMBLY
 - WEAR APPROPRIATE EYE PROTECTION
 - EXERCISE CARE WHEN LIFTING COMPONENTS
 - USE APPROPRIATE TORQUE FOR BOLTS
 - BLUE THREAD LOCKING COMPOUND IS RECOMMENDED ON ALL BOLTS
 - SUGGESTED TORQUE VALUES FOR STEEL GRADE SAE 5 BOLTS

| BOLT DIAMETER (INCH) | TREADS PER INCH | TORQUE (POUND-FEET) |
|-------------------------|-----------------|------------------------|
| 1/4 | 20 | 7 |
| 5/16 | 18 | 14 |
| 3/8 | 16 | 25 |
| 7/16 | 14 | 40 |
| 1/2 | 13 | 60 |
| 9/16 | 12 | 88 |
| 5/8 | 11 | 120 |
| 3/4 | 10 | 200 |
| 7/8 | 9 | 302 |
| 1 | 8 | 466 |



I. PARTS LIST

| <u>QUANTITY</u> | <u>PART NUMBER</u> | <u>DESCRIPTION</u> |
|-----------------|--------------------|----------------------|
| 1 | 60P-56-0263 | LEFT RUNNING BOARDS |
| 1 | 60P-56-0264 | RIGHT RUNNING BOARDS |
| 1 | 60K-56-0075 | HARDWARE KIT #75 |

II. TOOL LIST

1. A good friend
2. Basic tool kit
3. 13mm socket

III. VEHICLE PREPARATION

1. Remove plastic plugs from threaded inserts in body under doors. There are 4 sets of two.

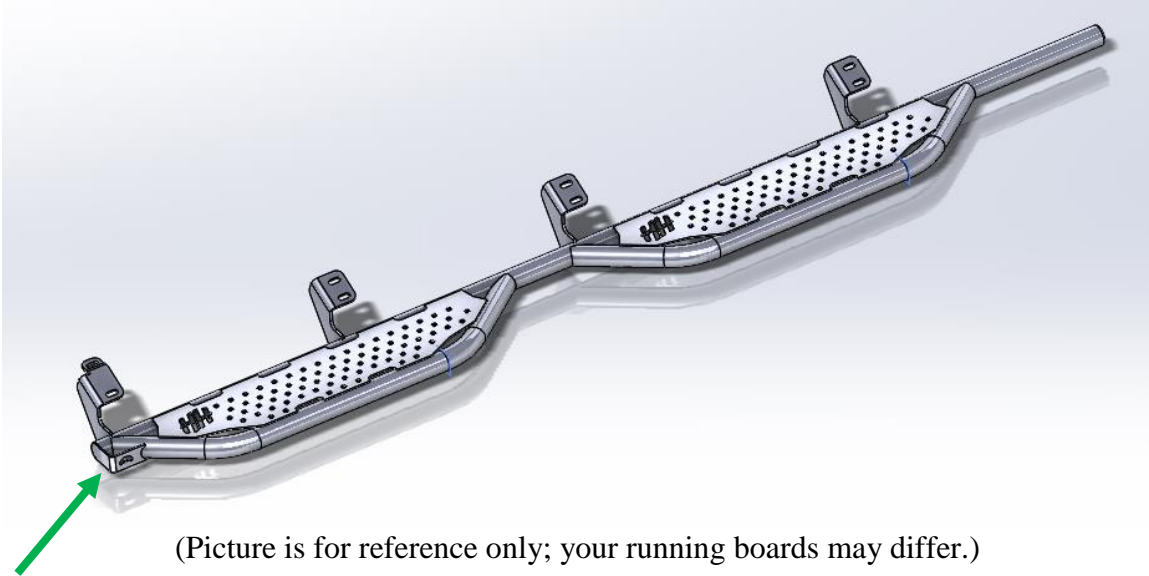


2. Using M8 bolts from hardware kit #75, Thread bolts in and out of inserts to verify threads are clean of debris.



IV. RUNNING BOARD INSTALLATION

1. Identify the left running board. It will have a bottle opener (arrow) on the left side.



(Picture is for reference only; your running boards may differ.)

2. Have a good friend help you hold the running board up to the truck.
3. Using hardware kit #75, use one bolt, one flat washer, and one lock washer for each threaded insert.
4. Using a 13mm socket, tighten hardware. Installation is now complete. Follow the same procedure for the right side of the vehicle.

**Congratulations! Your installation is now complete.
Thank you for your purchase.**