

2014-20XX TOYOTA TUNDRA

FRONT BUMPER INSTALLATION INSTRUCTIONS



SAFETY

Know safety, no injury. Know injury, no safety. ~Author Unknown

- **READ ALL SAFETY INSTRUCTIONS BEFORE INSTALLATION**

- FOLLOW ALL INSTRUCTIONS FOR PROPER ASSEMBLY
- WEAR APPROPRIATE EYE PROTECTION
- EXERCISE CARE WHEN LIFTING COMPONENTS
- USE APPROPRIATE TORQUE FOR BOLTS
- BLUE THREAD LOCKING COMPOUND IS RECOMMENDED ON ALL BOLTS

- SUGGESTED TORQUE VALUES FOR STEEL GRADE SAE 5 BOLTS

BOLT DIAMETER (INCH)	TREADS PER INCH	TORQUE (POUND-FEET)
1/4	20	7
5/16	18	14
3/8	16	25
7/16	14	40
1/2	13	60
9/16	12	88
5/8	11	120
3/4	10	200
7/8	9	302
1	8	466



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I. PARTS LIST

<u>QUANTITY</u>	<u>PART NUMBER</u>	<u>DESCRIPTION</u>
1	600-56-0252	FRONT BUMPER
1	601-56-2258	PAINTED RIGHT FRAME MOUNT WELDMENT
1	60P-56-2259	PAINTED LEFT FRAME MOUNT WELDMENT
1	60K-56-0001	HARDWARE PACKAGE #1

II. TOOL LIST

1. 17mm socket
2. 14mm socket
3. 10mm socket
4. Flathead screwdriver
5. ¾" wrench
6. ¾" socket

III. REMOVAL OF OEM BUMPER

1. Remove clip (both sides)





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2. Using 10mm socket, remove three bolts from skidplate



3. Using 17mm socket, Remove two bolts holding on OEM tow hooks. (both sides)





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4. Using 14mm socket, Remove four nuts holding on OEM bumper. (both sides) Be careful, the bumper will be ready to come off after these bolts are removed.



5. Pull bumper forward off of studs and move down so inner fenders will clear frame.



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IV. INSTALLATION OF HAMMERHEAD BUMPER

1. Layout frame mounts as shown.



2. Using OEM hardware, bolt Hammerhead frame mounts to OEM bumper mounts. Place in center of slots. Do not fully tighten.





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3. Install Hammerhead bumper using Hardware Kit # 1.
4. Align bumper and fully tighten all hardware.

