

1999-2004 CHEVY S-10

REAR BUMPER INSTALLATION INSTRUCTIONS



SAFETY

Know safety, no injury. Know injury, no safety. ~Author Unknown

- **READ ALL SAFETY INSTRUCTIONS BEFORE INSTALLATION**
 - FOLLOW ALL INSTRUCTIONS FOR PROPER ASSEMBLY
 - WEAR APPROPRIATE EYE PROTECTION
 - EXERCISE CARE WHEN LIFTING COMPONENTS
 - USE APPROPRIATE TORQUE FOR BOLTS
 - BLUE THREAD LOCKING COMPOUND IS RECOMMENDED ON ALL BOLTS
- SUGGESTED TORQUE VALUES FOR STEEL GRADE SAE 5 BOLTS

BOLT DIAMETER (INCH)	TREADS PER INCH	TORQUE (POUND-FEET)
1/4	20	7
5/16	18	14
3/8	16	25
7/16	14	40
1/2	13	60
9/16	12	88
5/8	11	120
3/4	10	200
7/8	9	302
1	8	466



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I. PARTS LIST

<u>QUANTITY</u>	<u>PART NUMBER</u>	<u>DESCRIPTION</u>
1	600-56-0112	1999-2004 CHEVROLET S-10
1	60P-56-1601	PAINTED FRAME MOUNT
1	60K-56-0004	HARDWARE PACKAGE #4

II. TOOL LIST

1. 3/4" Wrench
2. 3/4" Socket

III. REMOVAL OF OEM BUMPER

1. Unplug OEM license plate lights and secure out of the way.
2. Using a 3/4" wrench and socket remove 4 bolts holding bumper brackets to frame of vehicle. (Both sides) See Figure 1.



Figure 1



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3. Remove OEM bumper and set aside.
4. Using $\frac{3}{4}$ " Wrench and Socket remove 1 bolt to be reused later.(Both sides) See Figure 2



Figure 2



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IV. INSTALLATION OF HAMMERHEAD BUMPER

1. Place frame mounts on **OUTSIDE** of frame. Use OEM hardware removed earlier and hand tighten four bolts from frame mount to frame (Both sides) See Figure 3.



Figure 3



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2. Align HammerHead bumper to frame mounts. Shackle mounts on the bumper go on the outside of frame mounts.
3. Hand tighten two bolts per side from hardware kit # 4 through Hammerhead bumper shackle mounts and into the frame mount. One of these bolts will run through the OEM receiver hitch.
4. Align Hammerhead bumper to desired position.
5. Using $\frac{3}{4}$ " socket and wrench tighten four OEM factory bolts securing frame mount to frame of vehicle. (Both sides). See Figure 4.



Figure 4

6. Using $\frac{3}{4}$ " socket and wrench tighten two bolts from hardware kit # 4. (Both sides)



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CONGRATULATIONS!!

