

# 2003-2006 GMC 1500

## FRONT BUMPER INSTALLATION INSTRUCTIONS



### SAFETY

**Know safety, no injury. Know injury, no safety. ~Author Unknown**

- **READ ALL SAFETY INSTRUCTIONS BEFORE INSTALLATION**
  - WEAR APPROPRIATE EYE PROTECTION
  - FOLLOW ALL INSTRUCTIONS FOR PROPER ASSEMBLY
  - EXERCISE CARE WHEN LIFTING COMPONENTS
  - USE APPROPRIATE TORQUE FOR BOLTS
  - RED THREAD LOCKING COMPOUND IS RECOMMENDED ON ALL BOLTS
    - SUGGESTED TORQUE VALUES ON SAE GRADE 5 STEEL BOLTS

BOLT DIAMETER (INCH)	TREADS PER INCH	TORQUE (POUND-FEET)
1/4	20	7
5/16	18	14
3/8	16	25
7/16	14	40
1/2	13	60
9/16	12	88
5/8	11	120
3/4	10	200
7/8	9	302
1	8	466



## 2003-2006 GMC 1500 FRONT BUMPER

### I. PARTS LIST

<u>QUANTITY</u>	<u>PART NUMBER</u>	<u>DESCRIPTION</u>
1	X00-56-0093	2003-2006 GMC 1500 PRERUNNER
1	60K-56-0001	HARDWARE KIT 1
1	60K-56-0003	HARDWARE KIT 3
1	60K-56-0004	HARDWARE KIT 4
2	601-56-9999	BETA ORL MOUNT
1	60P-56-1561	PAINTED PASS FRAME MOUNT
1	60P-56-1562	PAINTED DRIVER FRAME MOUNT

### II. TOOL LIST

1. FLAT HEAD SCREW DRIVER
2. 10 MM SOCKET
3. 15 MM SOCKET /WRENCH
4. 18 MM SOCKET/WRENCH

### III. REMOVAL OF OEM BUMPER

1. WITH A FLAT HEAD SCREW DRIVER REMOVE THE SEVEN CHRISTMAS TREE CLIPS. CAREFULLY REMOVE PLASTIC RADIATOR SHROUD AND PLACE IT OUT OF THE WAY. SEE FIGURE 1.



FIGURE 1. REMOVAL OF CHRISTMAS TREE CLIPS



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2. USING A 10 MM SOCKET REMOVE SINGLE BOLT FROM THE TOP OF THE GRILL .SEE FIGURE 2.



FIGURE 2. REMOVAL OF TOP GRILL BOLT

3. CAREFULLY REMOVE PLASTIC GRILL BY POPPING OFF BOTH SIDES AND THEN THE CENTER .





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FIGURE 3. CAREFULLY REMOVING PLASTIC GRILL SIDES

4. REMOVE FOUR BOLTS (15 MM) FROM TOP OF THE BUMPER IN THE CENTER (TWO PER SIDE). SEE FIGURES 4 AND 5.

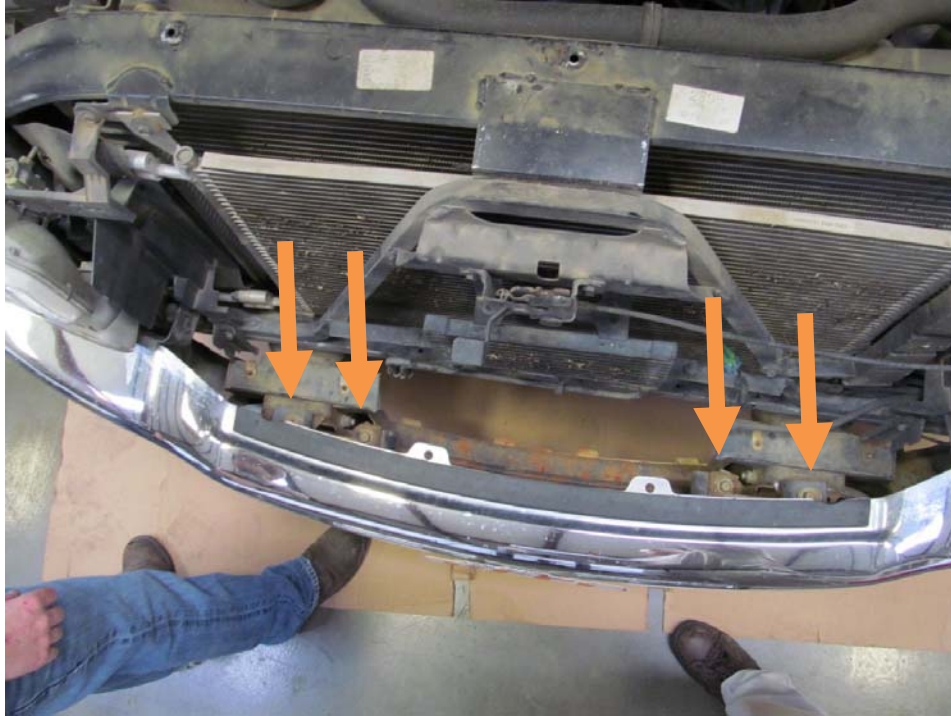


FIGURE 4. LOCATION OF FOUR BOLTS(15MM)

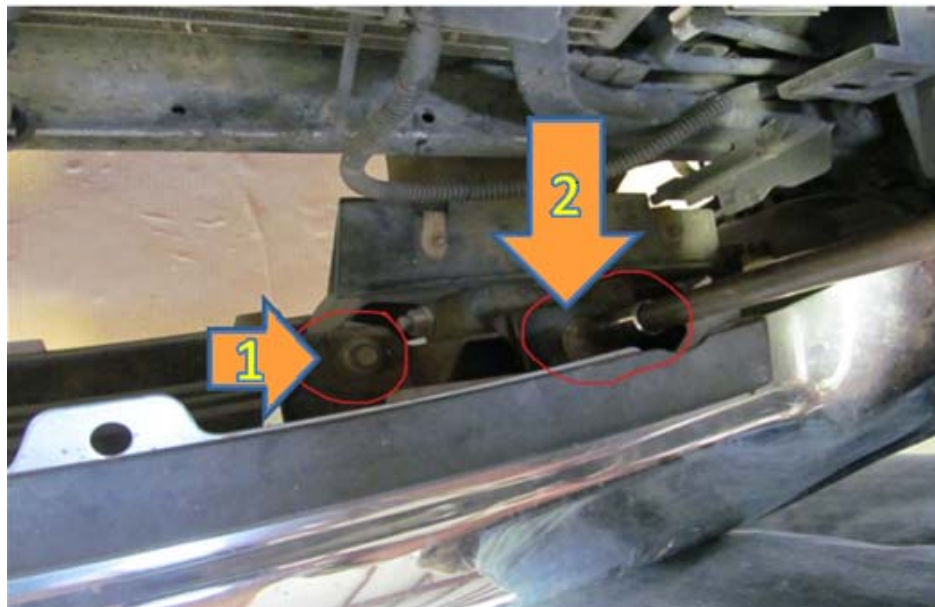


FIGURE 5. REMOVAL OF 2 BOLTS (15MM)(BOTH SIDES)





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5. UNPLUG THE OEM FOG LIGHTS AND SECURE WIRES OUT OF THE WAY
6. REMOVE TWO 15 MM BOLTS FROM OUTSIDE BRACE(EACH SIDE), SEE FIGURES 6,7,AND 8



FIGURE 6.: POSITION OF OUTSIDE BRACE



FIGURE 7: OUTSIDE BRACE



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FIGURE 8: OUTSIDE BRACE REMOVED FROM FRAME

7. CAREFULLY REMOVE THE OEM BUMPER
8. USING A 10 MM SOCKET REMOVE TWO BOLTS ON EACH SIDE OF THE TOW HOOK COVER



FIGURE 9



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9. REMOVE TOW HOOK COVER(BOTH SIDES)



FIGURE 10

10. USING A 18MM SOCKET AND WRENCH REMOVE BOLT FROM TOW HOOK(BOTH SIDES)



FIGURE 11





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11. USING AN 18 MM SOCKET REMOVE BOTTOM BOLT FROM TOW HOOK.  
(BOTH SIDES)



FIGURE 12

12. REMOVE TOW HOOK(BOTH SIDES)

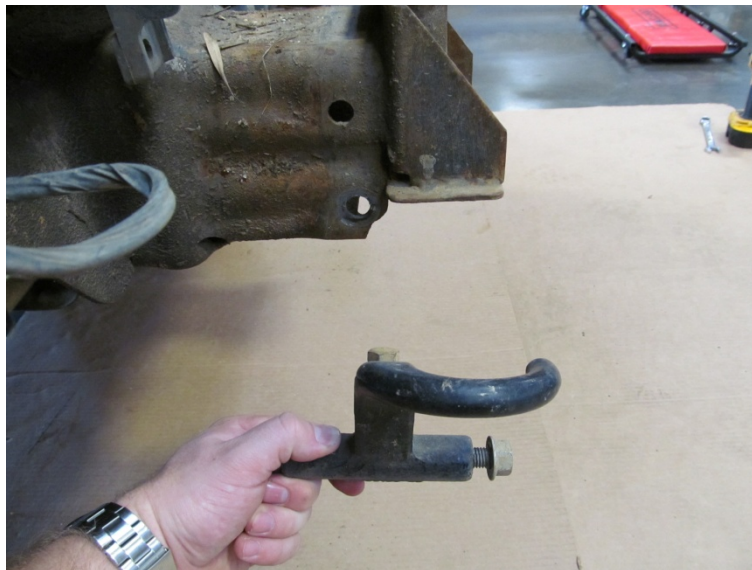


FIGURE 13





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### IV. HAMMERHEAD BUMPER INSTALLATION

1. POSITION FRAME MOUNTS ON FRAME. SEE FIGURE 14 AND FIGURE 15.



FIGURE 14: SIDE VIEW OF FRAME MOUNT



FIGURE 15: TOP VIEW OF FRAME MOUNT



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2. USING 18 MM SOCKET AND WRENCH SECURE FRAME MOUNT TO FRAME USING OEM BOLTS.

3.

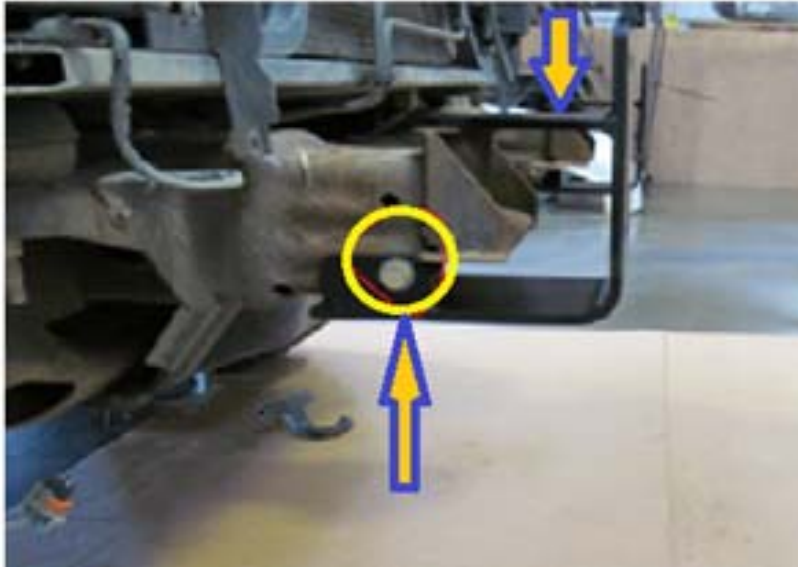


FIGURE 16

4. REINSTALL OEM GRILL TO VEHICLE



FIGURE 17



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5. REINSTALL SINGLE 10MM BOLT FROM TOP OF GRILL
6. REINSTALL PLASTIC RADIATOR SHROUD AND CHRISTMAS TREE CLIPS
7. CAREFULLY ALIGN NEW BUMPER WITH FRAME MOUNTS.
8. USING  $\frac{3}{4}$ " SOCKET, WRENCH AND HARDWARE KIT NUMBER 1 LIGHTLY SECURE FRAME MOUNT AND BUMPER WITH THE  $\frac{1}{2}$ "-13 X 2" HEX BOLT. (FOUR ON EACH SIDE) SEE FIGURE 18



FIGURE 18

9. ALIGN BUMPER TO CENTER TAKING CARE NOT TO DAMAGE VEHICLE.
10. TIGHTEN BOLTS TO SPECIFICATION.





## 2003-2006 GMC 1500 FRONT BUMPER

CONGRATULATIONS!! YOU HAVE INSTALLED A 2003-2006 GMC 1500 FRONT BUMPER.

