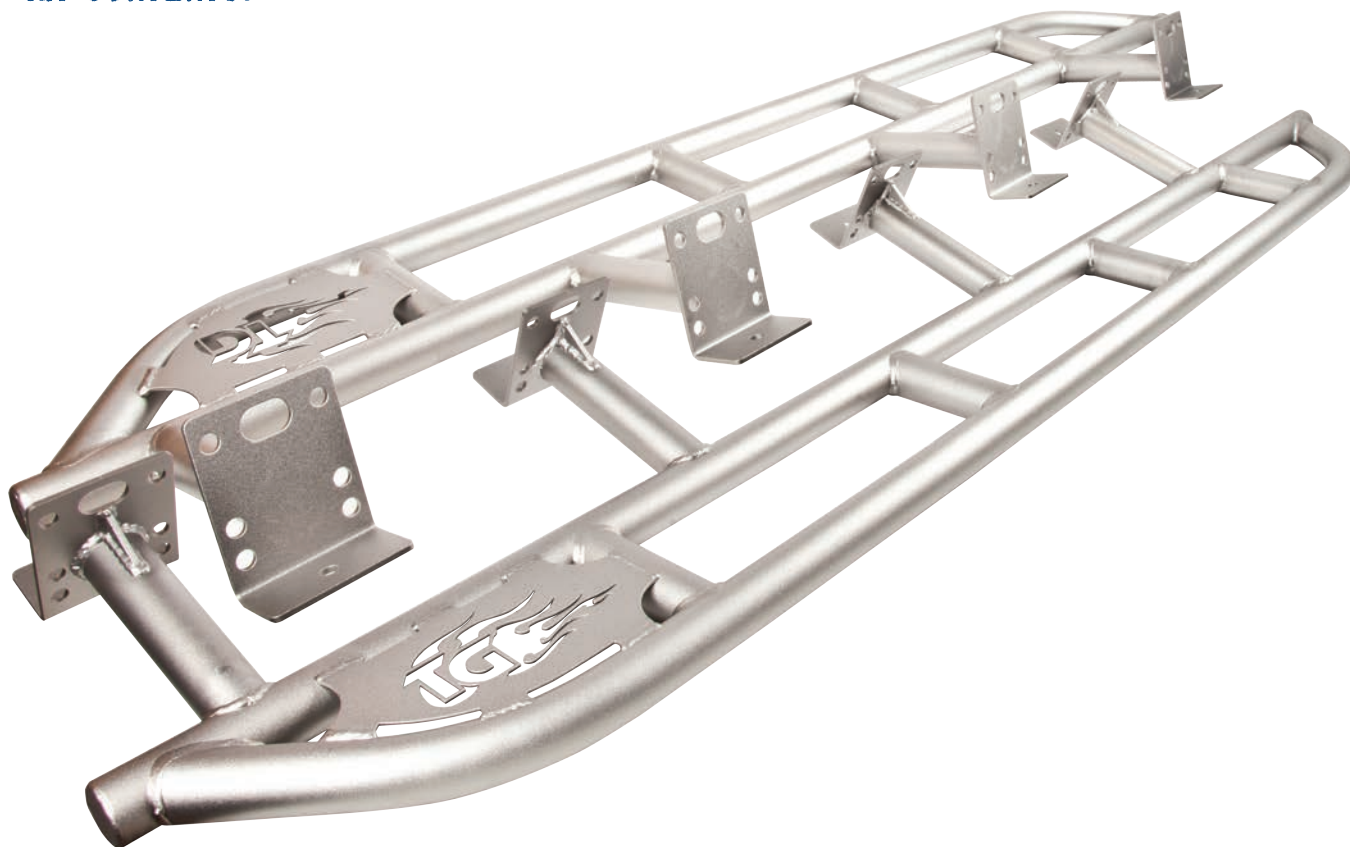


# INSTALLATION INSTRUCTIONS

## 2008-2015 TACOMA ROCK SLIDERS

300145-KIT (XTRA-CAB AND DOUBLE CAB)

### KIT CONTENTS:



**305749-1-INS**

# INSTALLATION INSTRUCTIONS

## RECOMMENDED TOOLS

¾" Wrench (open or boxed end)

Ratchet & ¾" Socket

Drill

½" Drill Bit

¼" Drill Bit

Center Punch

Hammer

Marking Pen

Floor Jack

2x C-Clamps

## CAUTION

1. Read all instructions completely and carefully before you begin.
2. Check to make sure the kit is complete and that no parts are missing (refer to the Kit Contents List on the first page of these instructions). If anything is missing, please contact Trail-Gear at 559.252.4950.
3. Park vehicle on a clean, dry, flat, level surface and block the tires so the vehicle can not roll in either direction.

# INSTALLATION INSTRUCTIONS

## STEP 1

Position Rock Sliders on frame. Note rivet on frame where rear most leg and mounting bracket land. Center rivet in slot at the top of mounting bracket, adjust forward or backward in order to center rock sliders between wheel openings.



## STEP 2

Clamp Rock Sliders in place using C-Clamps (if necessary use floor jack on front leg in order to achieve complete contact with the bottom of the frame)



## STEP 3

Using an Ink pen mark holes to be drilled see picture for correct holes.



## STEP 3 CONTINUED



# INSTALLATION INSTRUCTIONS

## STEP 4

Remove rock sliders from frame.

## STEP 5

Use a center punch to mark the center of hole to be drilled.



## STEP 6

Use 1/4" drill bit to drill pilot holes in frame.



## STEP 7

Use 1/2" drill bit to drill final holes in frame



## STEP 8

Repeat Step 2 and continue to bolt on sliders using provided Hardware. ( All washers to be used on the inside of frame, small washers to be used on the bottom bolts and large washers to be used on side bolts, Large 6" bolts to be used on the mounting bracket closest to the front of the vehicle, front mounting bracket does not use a bottom bolt.)



# INSTALLATION INSTRUCTIONS

## STEP 9

Repeat Steps 1-8 on other side of vehicle

For Hardcore Off-Road Adventures Trail-Gear Inc. Recommends that you weld on your Rock Sliders. See picture for recommended location of welds. (Weld down both sides of mounting bracket, along the side of the frame and on the bottom of the frame)



**\*ANY ADDITIONAL WELDING MAY BE  
DONE AT OWNER'S DISCRETION\***