

# INSTALL INSTRUCTIONS



## ROCK DEFENSE™ LAND CRUISER FRONT BUMPER

303940-1-KIT 1991-1997 TOYOTA LAND CRUISER AND LEXUS LX450

303941-1-KIT 1991-1997 TOYOTA LAND CRUISER AND LEXUS LX450

### KIT CONTENTS



**303945-1-INS**

**TRAIL-GEAR**

5356 PINE AVE • FRESNO, CA • 93727  
USA TOLL FREE: 877.4X4.TOYS • WORLDWIDE: 559.252.4950  
WWW.TRAIL-GEAR.COM

## RECOMMENDED TOOLS

Socket set

Punch

Hammer

Ratchet or impact wrench

## CAUTION

1. Read all instructions completely and carefully before you begin. If anything is not clear, please call our tech support line at 1.877.4X4.TOYS or 559.252.4950 before proceeding.
2. Check to make sure the kit is complete and that no parts are missing (refer to the Kit Contents Section on the first page of these instructions). If anything is missing, please contact Trail-Gear at 1.877.4X4.TOYS or 559.252.4950.
3. Park vehicle on a clean, dry, flat, level surface and block the tires so the vehicle cannot roll in either direction.
4. This product is for off-road use only. It is recommended that the installation steps below be performed by a competent mechanic. Buyers and users of this product hereby expressly assume all risks associated with the installation and use of this product.



# INSTALL INSTRUCTIONS (CONT'D.)

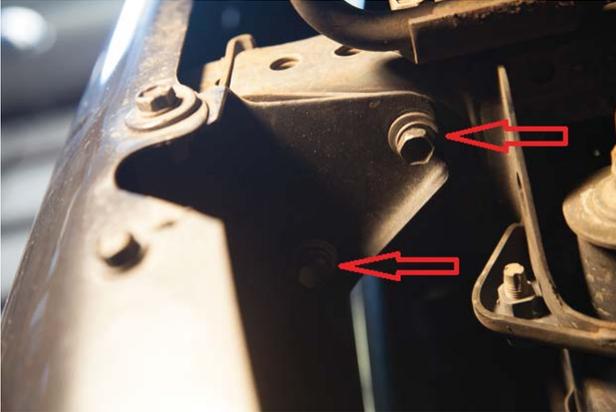


## BEFORE INSTALLATION

Note: We recommend powder coating or painting bumpers prior to installation to prevent corrosion.

### STEP 1

Remove bumper mounting bolts



### STEP 2

Slide off stock bumper and remove bumper horns



### STEP 3

Unbolt and remove tow hooks.



### STEP 4

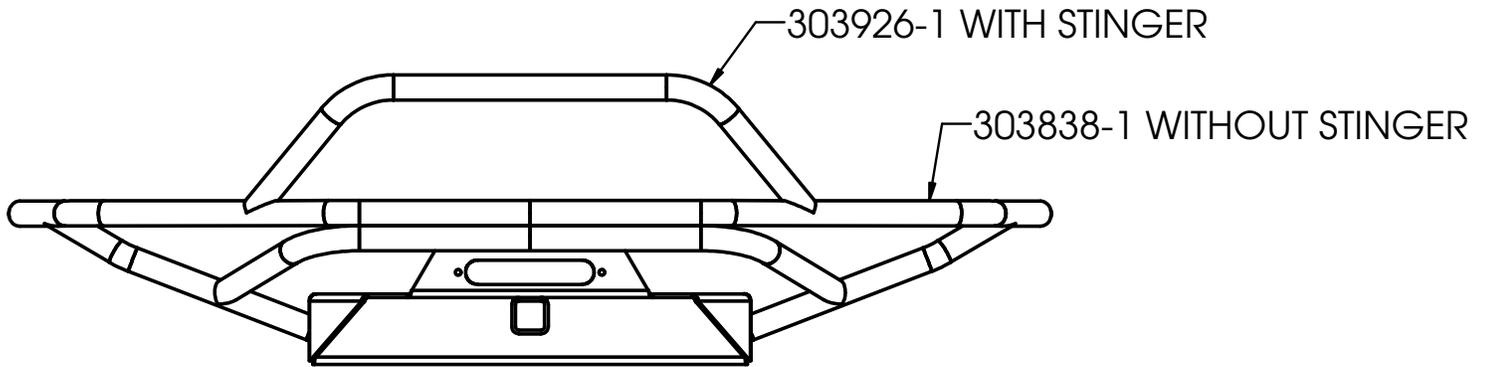
Slide on bumper and install with supplied hardware.



### STEP 4 CONTINUED



## REPLACEMENT PARTS



DESCRIPTION	P/N	QTY.
M12-1.25 BOLT	120079-1	8
WASHER M12 OR 1/2 BLACK	303373	8