

INSTALL INSTRUCTIONS



SUZUKI HIGH STEER KIT

130073-3-KIT 1986-1995 SUZUKI SAMURAI
304020-3-KIT 1986-1995 SUZUKI SAMURAI RHD/1993-1995 SUZUKI JIMNY JB31 RHD
304021-3-KIT 1990-1995 SUZUKI JIMNY JA11

KIT CONTENTS



130073-3-INS

TRAIL-GEAR

5356 EAST PINE AVE • FRESNO, CA • 93727
USA TOLL FREE: 877.4X4.TOYS • WORLDWIDE: 559.252.4950

INSTALL INSTRUCTIONS (CONT'D.)



COMPONENT LIST:

- 1 - Driver Side Steering Arm
- 1 - Passenger Side Steering Arm
- 1 - Tie Rod
- 1 - Drag Link
- 2 - Right Hand Thread Rod Ends
- 2 - Left Hand Thread Rod Ends
- 4 - M12 Bolts
- 4 - M12 Washers
- 1 - Taper Reamer

CAUTION

1. Read all instructions completely and carefully before you begin.
2. Check to make sure the kit is complete and that no parts are missing (refer to the kit component list of these instructions). If anything is missing, please contact Trail-Gear at 559.252.4950.
3. Park vehicle on a clean, dry, flat, level surface and block the tires so the vehicle can not roll in either direction.

INSTALL INSTRUCTIONS (CONT'D.)



STEP 1

This kit requires reaming out your stock Pitman arm to allow for an FJ80 tie rod end. Ream the Pitman arm until the rod end fits, allowing a cotter pin to fit through the castle nut & tie rod. **WARNING: DO NOT REAM TOO DEEP.**



STEP 2

Install kit as shown using M12 hardware to fasten steering arms to stock knuckles.

LHD



RHD

